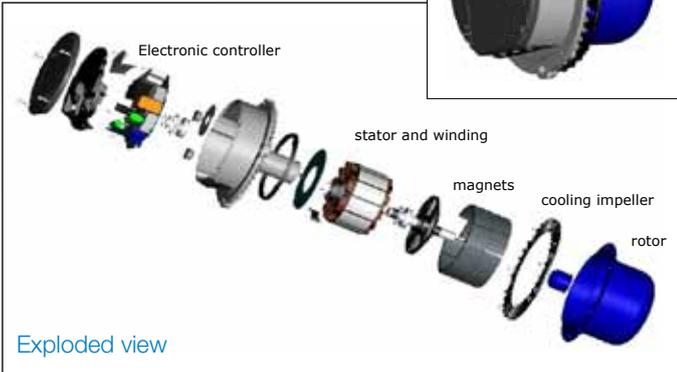
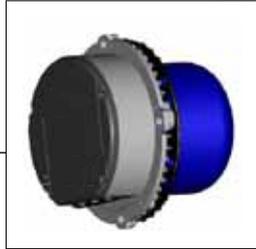


EC vs AC. The facts.

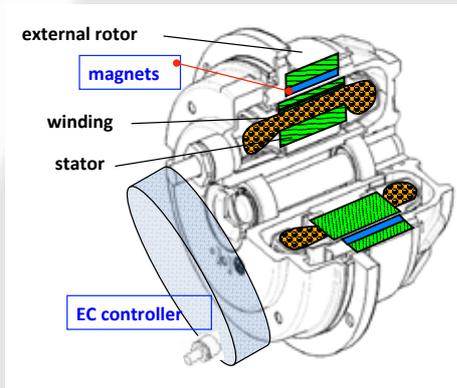
External Rotor EC Motor

EC Motor Mechanical Configuration



Main component orientation:-

- ✓ Motor rotor positioned outside the stator



EC Motors (electronically commutated)

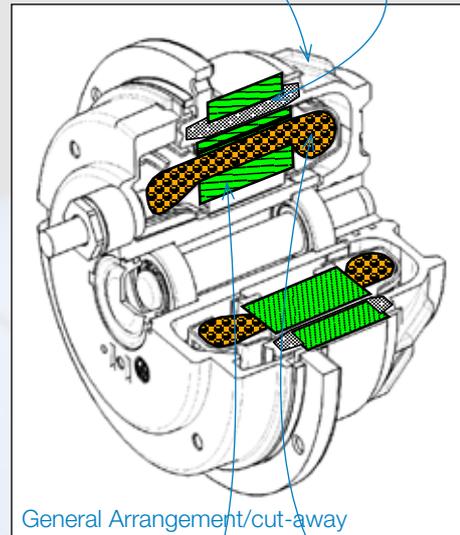
- ✓ Commutation is required in both brushed and brushless DC motors.
- ✓ Mechanical commutation is performed by the brushes and commutator of brushed motors.
- ✓ In the case of brushless DC motors, the commutation is achieved electronically, hence the term Electronic Commutation.
- ✓ In permanent magnet external rotor EC motors, the stator which has the power applied to it sits within the rotor.
- ✓ A rotating magnetic field is created in the stator winding by means of Electronic Commutation.
- ✓ The permanent magnets inside the rotor are drawn around by the rotating stator magnetic field, causing the rotor to rotate.

External Rotor AC Motor

AC Motor Mechanical Configuration



external rotor rotor conductors and laminations



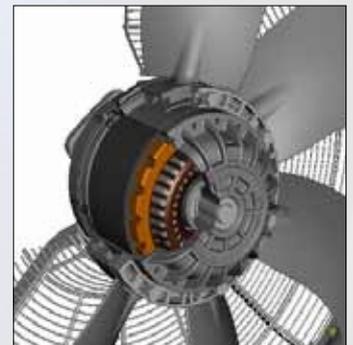
stator laminations stator winding

Main component orientation:-

- ✓ Motor rotor positioned outside the stator.

Fan Application

- ✓ Fan impeller either integral with the rotor, or bolted to the rotor.
- ✓ Very compact design, when compared with internal rotor motor.



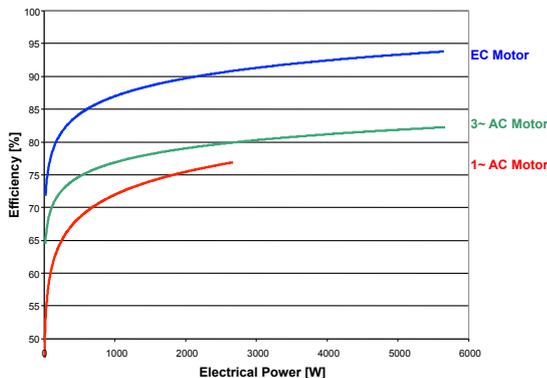
Source: Ziehl-Abegg

EC vs AC. Continued...

EC Motor Losses

- Stator copper losses** → Current flowing through stator windings creates heat.
- Rotor copper losses** → None.
- Rotor slip losses** → None.
- Iron core losses** → Hysteresis and eddy currents in the stator laminations only, creating heat.
- Electronic losses** → Low level losses from using electricity to drive electronics.
- Other losses** → Bearing friction, windage...

Comparative Motor Efficiencies



EC or AC driven fans?

- ✓ Relatively high capital expenditure, but reducing.
- ✓ Using permanent magnets means none of the electricity applied to the stator is required to induce magnetic fields in the rotor- (higher efficiency).
- ✓ Speed control built into the electronic commutation electronics.
- ✓ Relatively low losses compared with equivalent AC motors, especially at reduced speed.
- ✓ Higher efficiency than equivalent AC motor, especially at reduced speed, so lower running costs and 'life-time costs'.

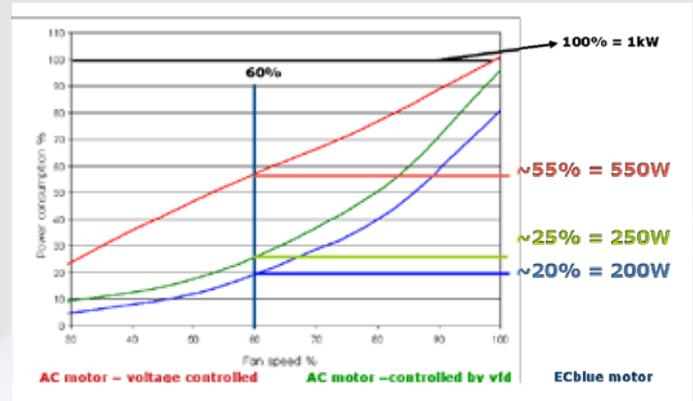
SUMMARY

- ✓ Relatively high capital expenditure, but reducing.
- ✓ Higher efficiency than equivalent AC fan, especially at reduced speeds.
- ✓ Speed control built into the electronic commutation electronics.
- ✓ Higher efficiency than equivalent AC fan, especially at reduced speeds, so lower running costs and 'life-time costs'.

AC Motor Losses

- Stator copper losses** → Current flowing through stator windings creates heat.
- Rotor copper losses** → Current flowing through rotor conductors creates heat.
- Rotor slip losses** → Increasing slip increases the current flowing through rotor conductors, creating more heat, especially at reduced speed.
- Iron core losses** → Hysteresis and eddy currents in the stator and rotor laminations, creating heat.
- Electronic losses** → N/A
- Other losses** → Bearing friction, windage...

EC Fans vs AC Fans



EC or AC driven fans?

- ✓ Relatively low capital expenditure.
- ✓ Some electrical power is required to 'induce' magnetic fields in rotor laminations and induce current flow in rotor conductors- (lowered efficiency).
- ✓ Additional items required for speed control-additional cost for speed control.
- ✓ Relatively high losses (slip, core), compared with EC motors, especially at reduced speed - (lowered efficiency at reduced speed).
- ✓ Relatively high running costs and so relatively high 'life-time costs'.

SUMMARY

- ✓ Relatively low capital expenditure.
- ✓ Lower efficiency than equivalent EC fan, especially at reduced speeds.
- ✓ Additional items required for speed control.
- ✓ Relatively high running costs compared with equivalent EC fan, and so higher 'life-time costs'.

Source: Ziehl-Abegg